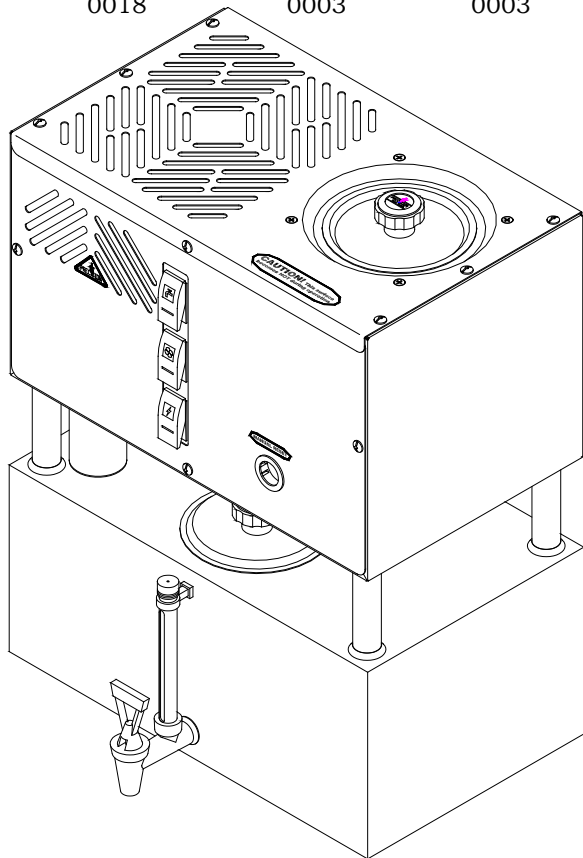




REPLACEMENT PARTS MANUAL

FOR MODEL: **PWS 8-5**(120VAC), **PWS 8-5**(240VAC),AED-1(120VAC),AED-1(240VAC),APK-2(120VAC) & APK-2(240VAC)

PART #	500002	500013	500006	500015	500008	500017
SERIES	0018	0018	0003	0003	0002	0002



PRECISION WATER SYSTEMS WATER DISTILLER

MANUFACTURED BY:

PRECISION DESIGN & MANUFACTURING INC.

9024-100TH STREET

WESTLOCK, ALBERTA, CANADA, T7P 2L4

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094077, Exploded Parts List

Holding Tank Assembly, PWS, 8-5 Automatic

Item #	Part #	Description	Qty
1	500325	Plate, Level Sensor	1
2	500133	Cover, Holding Tank Wires	1
3	028001	Nut,Acorn,Pltd,#6-32	2
4	054002	Strain Relief,7K-2	1
5	016004	Rivet, Alum, 1/8" x 5/16"	4
6	060045	Strain Relief,7 Pin, Circular	1
7	060043	Plug,7 Pin, Circular	1
8	080135	Tool, Extraction, Circular Pin	1
9	034014	Stem Plug, 3/8", JG	1
10	034011	Bulk Head, 3/8", JG	1
11	080148	Gasket,Washer,1/16",Silicone	2
12	500324	Holding Tank W.A., 8-5, S-7	1
13	080132	Nut,Jam,3/8",Black	1
14	080043	Valve,H.T.,6" Sight Gauge WITHOUT Tube	1
15	080448	Washer, Lower Shield, Valve 4"&6"&7.5"&13", HoldingT.	1
16	080450	Sight Gauge Tube, Acrylic, 6"	1
17	080217	Ball,Red,Level Indicator	1
18	080447	Washer, Upper Shield, Valve 4"&6"&7.5"&13", HoldingT.	1
19	080130	Support,Sight Gauge,5/8",Blk	1
20	054012	Foot,Blk Vinyl,0.875"x0.625"	4
21	026002	Nut,Kep,Pltd,#6-32	4
22	500326	Gasket, Level Sensor	1
23	054005	Bushing,Wire Plastic, 5/8" Hole	1
24	012013	Scw,Mach,SS,10-24x3/8",TrssPhl	1
25	060016	Pin,Male,Circular	4
26	500354	H.T.,7" MLS ASSY,SS STEM	1
27	034021	Locking Clip, 3/8", JG	1

TO DISTILLER HEAD

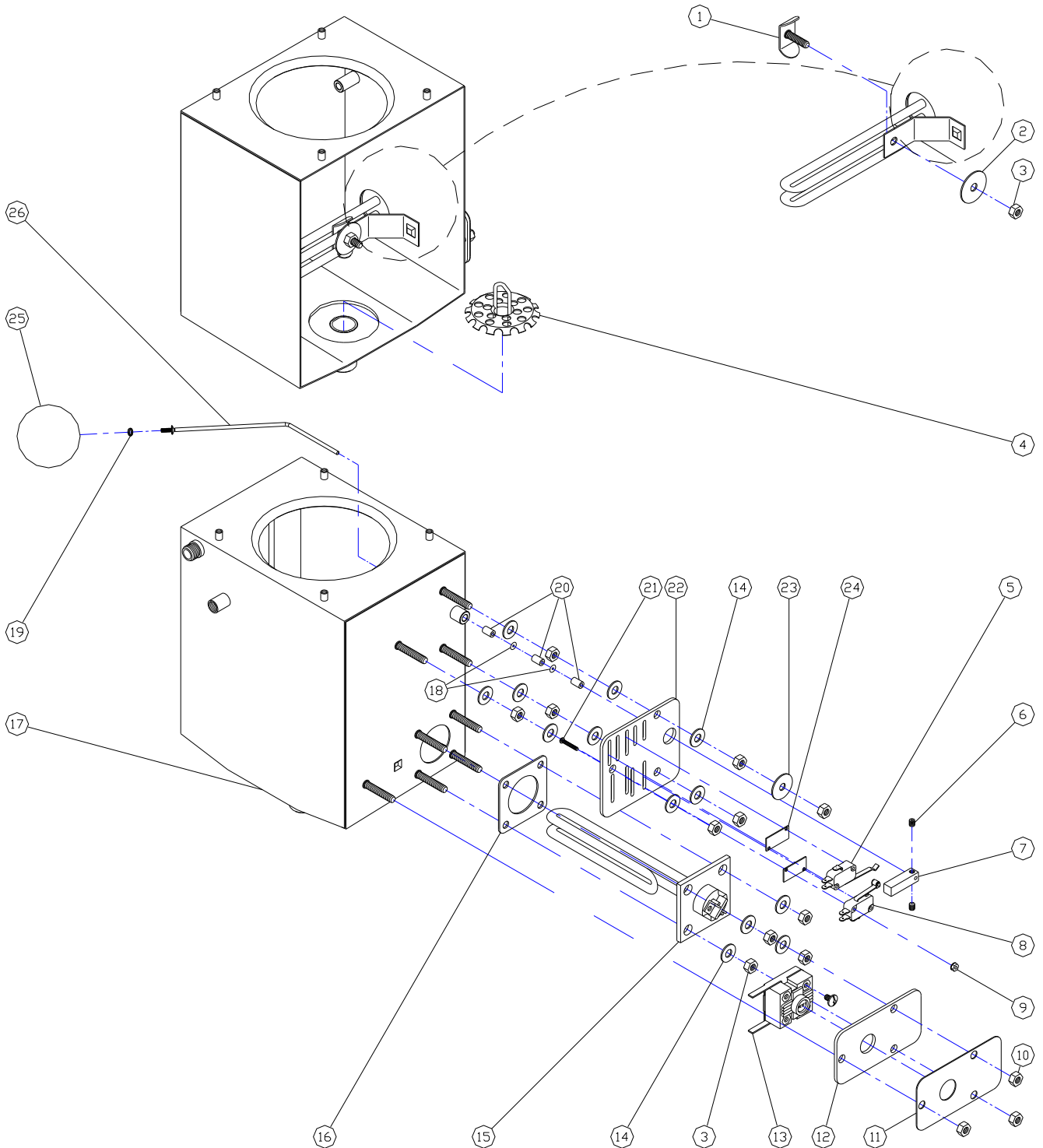
094110, Exploded Parts List

Boiler Assembly, 8GPD Automatic

Item #	Part #	Description	Qty
1	500182	Clip, Heater, Studded	1
2	018009	Washer, 5/16" X 1-1/4" X 18ga SS	1
3	025000	Nut, Hex, 1/4" SS	5
4	500208	Drain Strainer WA	1
5	060059	Micro Switch, Long Arm, Formed	1
6	016035	Set Screw, SS, #10-32 X .25", Cup Point	2
7	530333	Bar Actuator, Boiler Float	1
8	060058	Microswitch, Short Roller Arm	1
9	026003	Nut, Kep, #4-40	4
10	025002	Nut, Hex, 1/4" Plated	10
11	500153	Cover, Reset, SS	1
12	500408	Plate, Reset Switch, 66TM, Lexan	1
13	060104	Switch, Thermo, Manual Reset, DPST, RT	1
14	018004	Washer, 5/16" X 11/16" X 20ga SS	13
15	060001	Heating Element, 120V, 1100W	1
	060002	Heating Element, 240V, 1100W	1
16	500100	Gasket, Heater	1
17	500269	Boiler WA, 8GPD Auto	1
18	080128	O-Ring, 1/16" X 1/8" X 1/4"	2
19	020002	Washer, Lock, SS, M3.5, External Tooth	1
20	080127	Bushing, Teflon, 1/4" X 1/8"	3
21	012003	Screw, Machine, Plated, #4-40 X 3/4"	4
22	500266	Plate, Microswitch	1
23	018028	Washer, Flat, SS, 0.281"ID X 1"OD X 18ga.	1
24	500289	Shim, Micro Switch	2
25	080162	Float Ball, SS, 2-1/4" Round, #6-32	1
26	500487	Rod WA, Boiler Float, Auto	1

094110, Exploded Parts List

Boiler Assembly, 8GPD Automatic

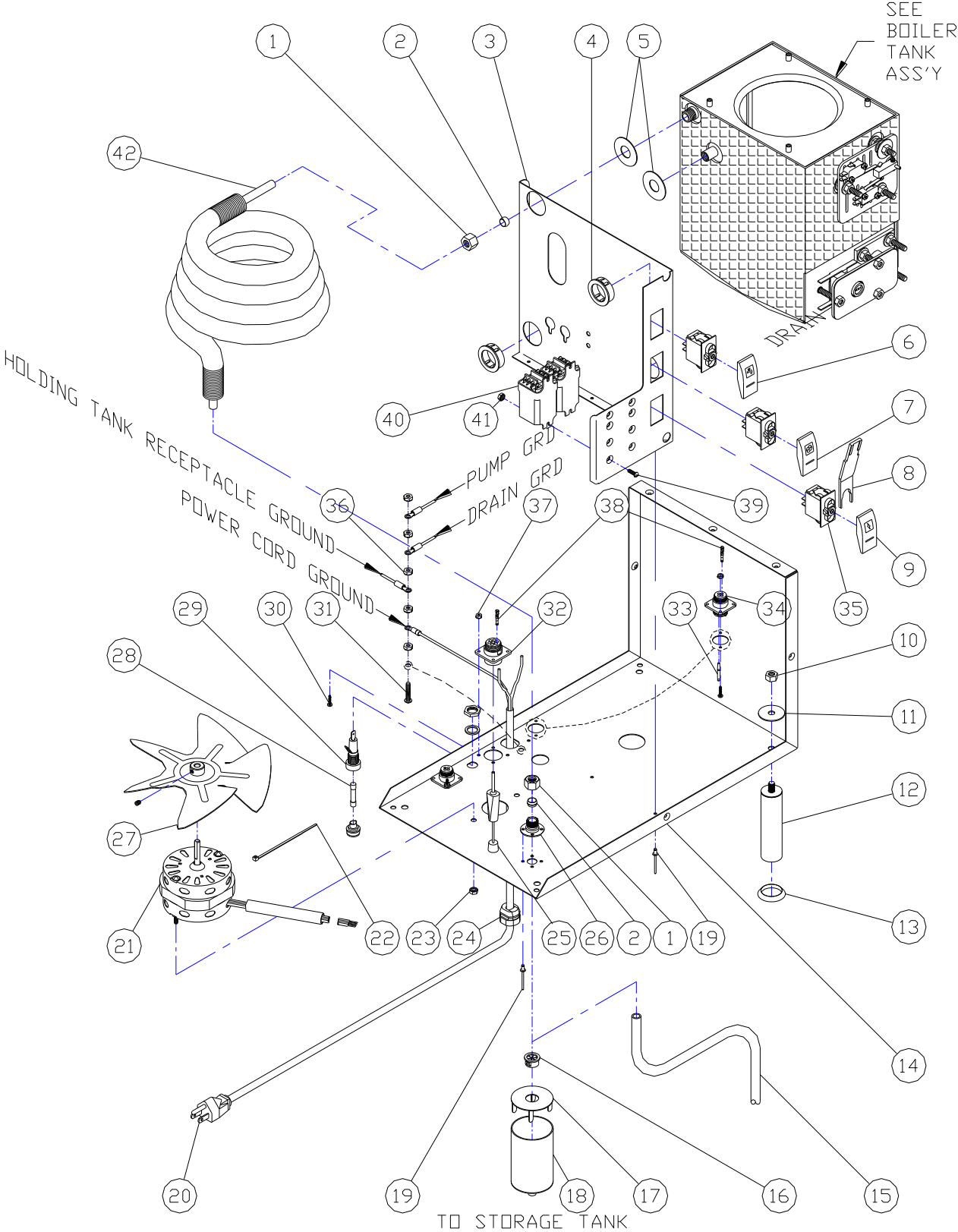


094075, Exploded Parts List

Distiller Body Assembly, PWS, 8GPD Automatic

Item #	Part #	Description	Qty
1	030013	Nut, Plated, 3/8" Compression	2
2	030012	Ferrule, 3/8"	2
3	500114	Divider, 8GPD, Auto	1
4	054004	Bushing, Snap, 1-1/4"	2
5	018023	Washer, Flat, 5/8" X 1-1/2", 20ga, SS	2
6	060031	Actuator, Grey, White-Water	1
7	060030	Actuator, Grey, Amber-Fan	1
8	080134	Tool, Actuator Removal	1
9	060029	Actuator, Grey, Red-Power	1
10	025001	Nut, Hex, SS, 5/16"-18	4
11	018009	Washer, Flat, SS, 18ga, 5/16" X 1.25"	4
12	500187	Leg, WA, 8-5	4
13	080105	Ring, SS, 1" Rounded	4
14	500126	Body,8 GPD,Auto	1
15	052002	Tubing, PVC, 5/16" X 7/16"	2'
16	054005	Bushing, Wire, Plastic, 5/8" Hole	1
17	500260	Filter Cap WA,	1
18	500300	Filter, Housing, WA, Auto	1
19	016004	Rivet, Alum, 1/8" x 5/16"	8
20	500232	Power Cord Assy,16-3 NA,8GPD	1
21	500233	Motor Assy,120V,8GPD,Auto	1
22	054011	Wire Tie,Plastic,4"	Ref.
23	026001	Nut,Kep,Pltd,#8-32	6
24	054002	Strain Relief,7K-2	1
25	080135	Tool, Extraction, Circular Pin	1
26	530344	MOUNT, WA, CC COMPRESSION	1
27	080045	Fan Blade,7" Alum.	1
28	060022	Fuse,1 Amp,Slow Blow	1
29	060036	Fuse Holder,Chassis,15 AMP	1
30	012019	Scw,Mach,Pltd,4-40x1/2",Rnd/Sk	6
31	012000	Scw,Mach,Pltd,#10-24x1",Rnd/Sk	1
32	060044	Receptacle,7 Pin, Circular	1
33	060084	Keying Plug, Circular	2
34	060130	Receptacle, 4 Pin, Circular	2
35	060028	Switch Base,120/240V,Dual Lght	3
36	026000	Nut,Kep,Pltd,#10-24	5
37	026003	Nut,Kep,Pltd,#4-40	6
38	060017	Pin,Female,Circular	10
39	012009	Scw,Mach,Pltd,6-32x1/2"Rnd/Skt	4
40	060020	Relay,Schrack,DPDT,120V	2
	060021	Relay,Schrack,DPST,240V	2
41	026002	Nut,Kep,Pltd,#6-32	4
42	500239	Cooling Coil Assy,8 GPD,Auto	1

094075, Exploded Parts List
Distiller Body Assembly, PWS, 8GPD Automatic

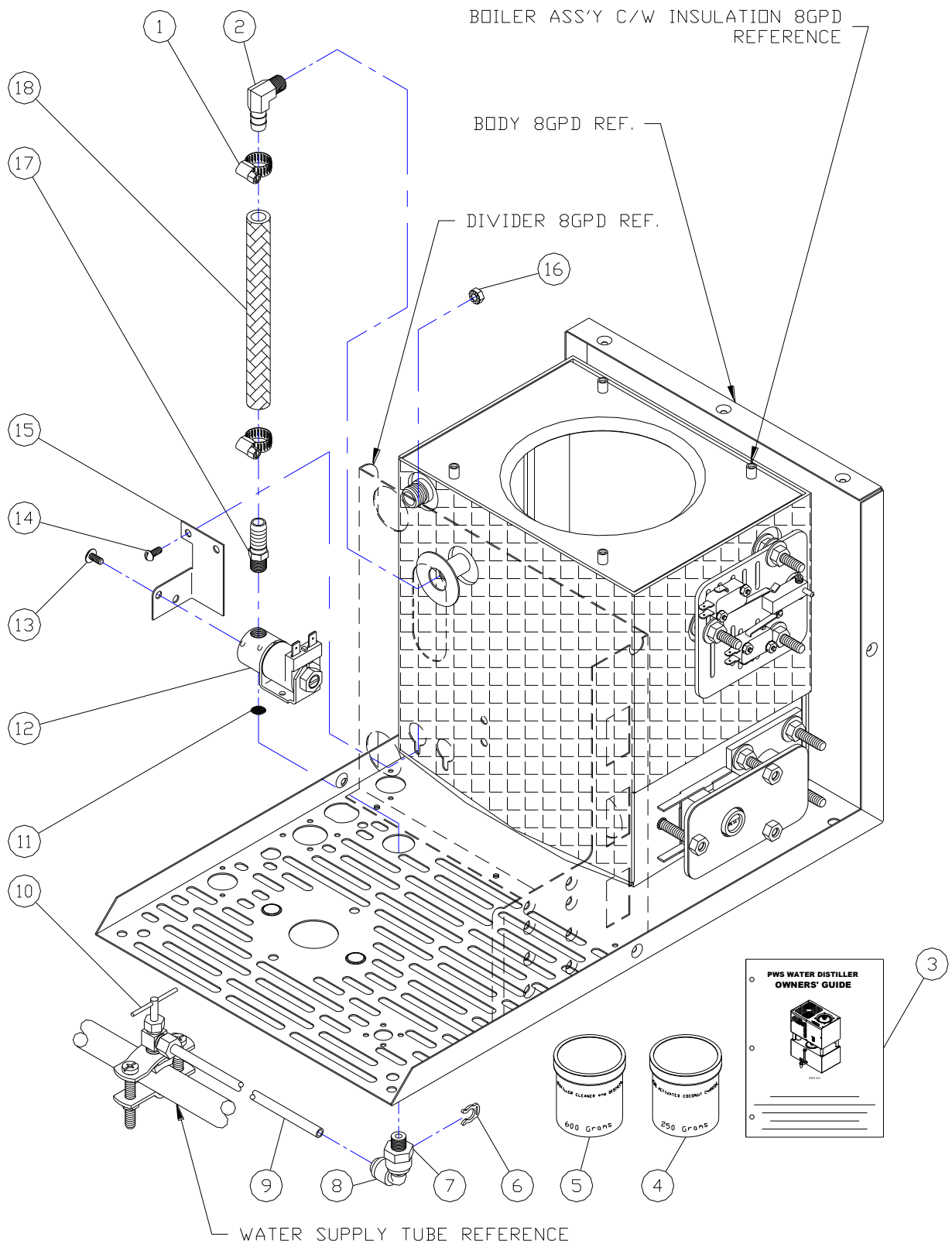


094070, Exploded Parts List

8GPD Solenoid Valve Assembly

Item #	Part #	Description	Qty
1	080056	Gear Clamp, SS, 1/4"	2
2	030003	Elbow, 90 Degree, 1/8"MPT X 3/8"HB	1
3	097121	Owners Guide, PWS 8-5	1
4	080115	Descaler, Sample, 300Gr. Jar	1
5	080116	Charcoal, Sample, 100Gr. Jar	1
6	034009	Locking Clip, 1/4" JG	1
7	034057	Gray Acetal Plug in Elbow, 1/4 Stem - 1/4 Tube, JG	1
8	034054	Gray Acetal Male Connector 1/4 x 1/8 NPTF, JG	1
9	052000	Tubing, 1/4" Feed-line	16'
10	036005	Valve, Self Piercing Kit	1
11	080197	Screen, 50 Mesh, Solenoid Valve	1
12	060026	Solenoid Valve, 1/8" FPT BE, 120V	1
	060027	Solenoid Valve, 1/8" FPT BE, 240V	1
13	012017	Screw, Machine, SS, #8-32UNC X 3/8"	2
14	012012	Screw, Machine, Plated, #8-32 X 5/8"	2
15	500469	Bracket, Brass Solenoid Valve	1
16	026001	Nut, Kep, Plated, #8-32UNC	2
17	030001	Coupler, 1/8" MPT x 3/8" HB	1
18	052004	Tubing, 3/8" X 0.6" Braided	0.479'

094070, Exploded Parts List 8GPD Solenoid Valve Assembly



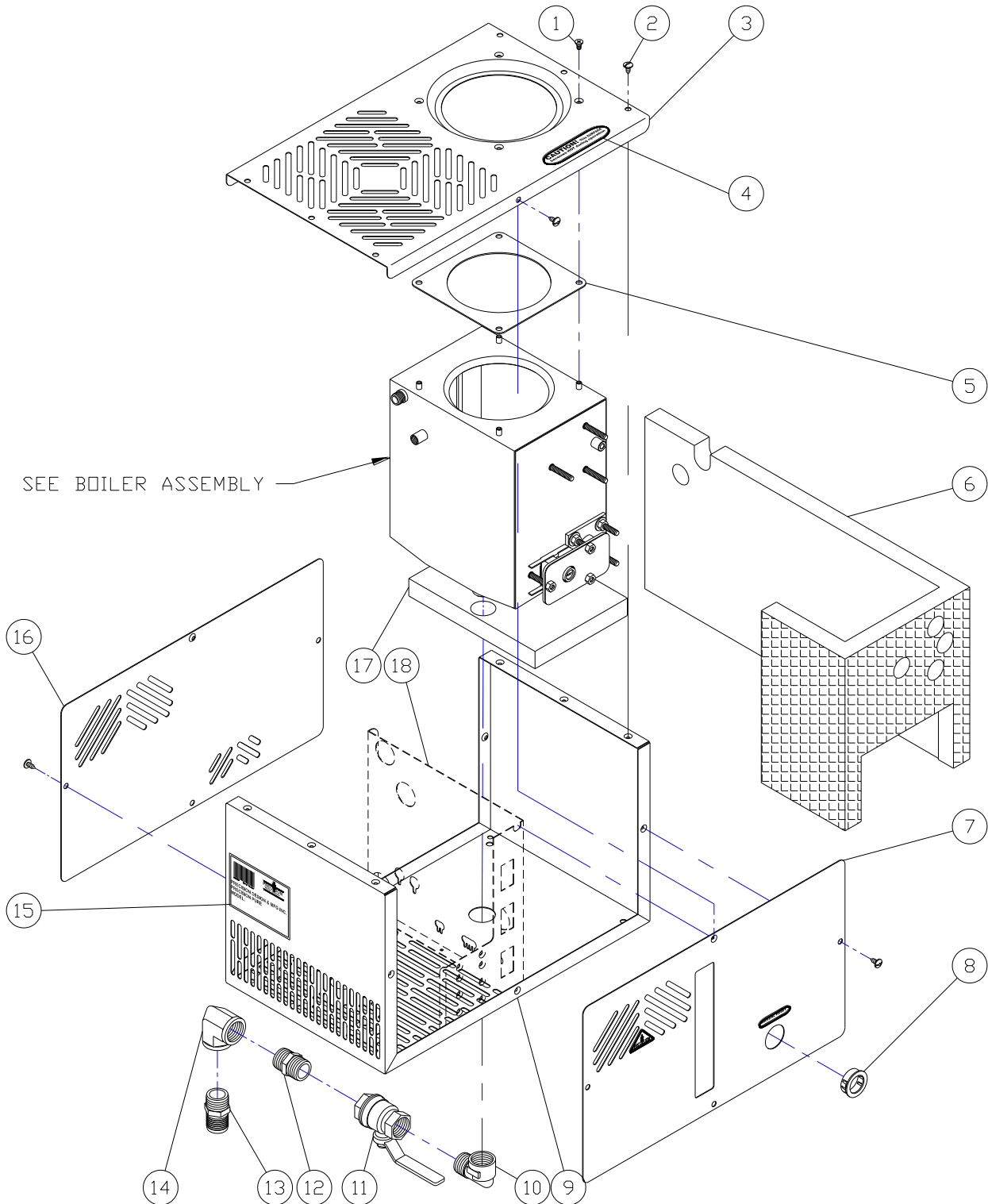
094076, Exploded Parts List

Distiller Head Assembly, PWS, 8GPD Automatic

Item #	Part #	Description	Qty
1	012008	Screw, Machine, #10-24 X 3/8",Oval Head	4
2	010000	Screw, Sheet Metal, #10-12 X 1/2", SS	14
3	500127	Cover, Top, 8GPD, Auto	1
4	080120	Decal, Sheet, PWS, Distiller	0.25
5	500111	Gasket, Lid	1
6	500240	Insulation, 8GPD Auto Boiler Sides	1
7	500128	Cover, Front, 8GPD Auto	1
8	054004	Bushing, Snap, 1.25"	1
9	500126	Body, 8GPD Automatic	1
10	030016	Elbow, 90 Degree, 3/4"MPT X 3/4"FPT	1
11	030009	Valve, Ball, 3/4"FPT, Both Ends	1
12	030017	Nipple, Close, 3/4"MPT	1
13	030015	Coupler, 3/4"MPT X 1"HB	1
14	030018	Elbow, 90 Degree, 3/4"FPT, Both Ends	1
15	080119	Sheet,Imprintable Poly,Silver 8.5 x 11	0.25
16	500129	Cover, Rear, 8GPD Auto	1
17	500241	Insulation, 8GPD Auto Boiler Bottom	1
18	500114	Divider,8 GPD,Auto,SS,PWS	1

094076, Exploded Parts List

Distiller Head Assy, PWS, 8GPD Automatic



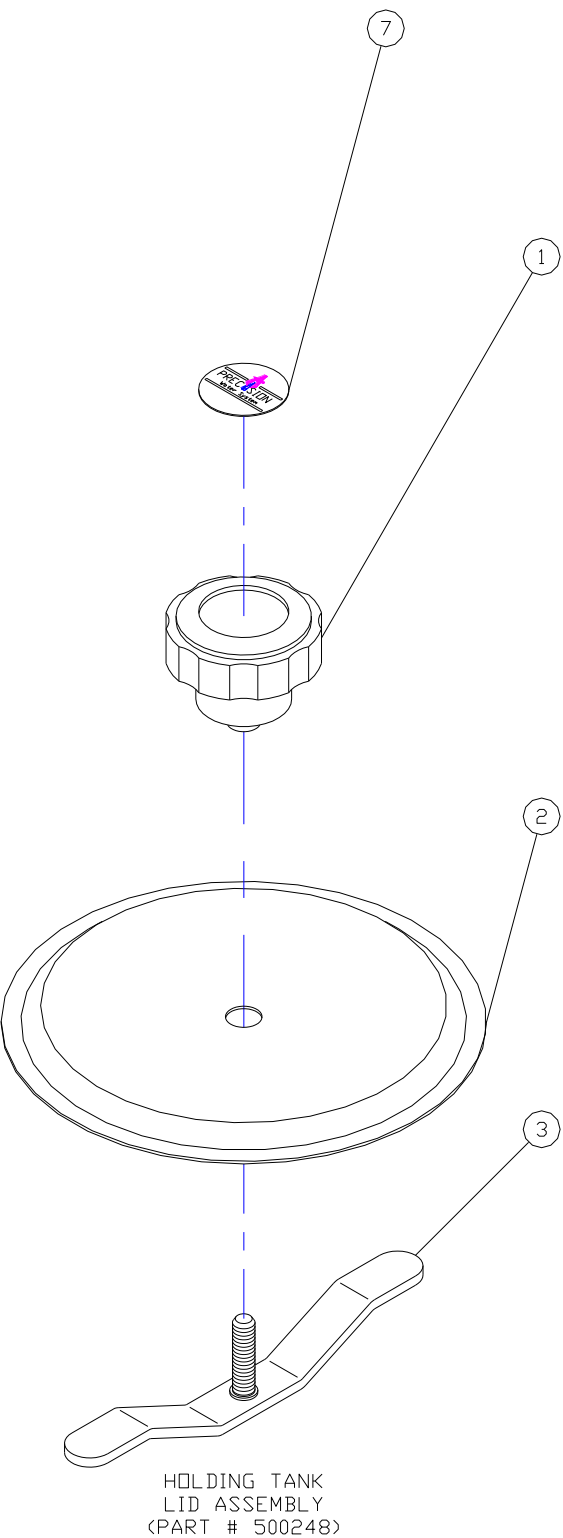
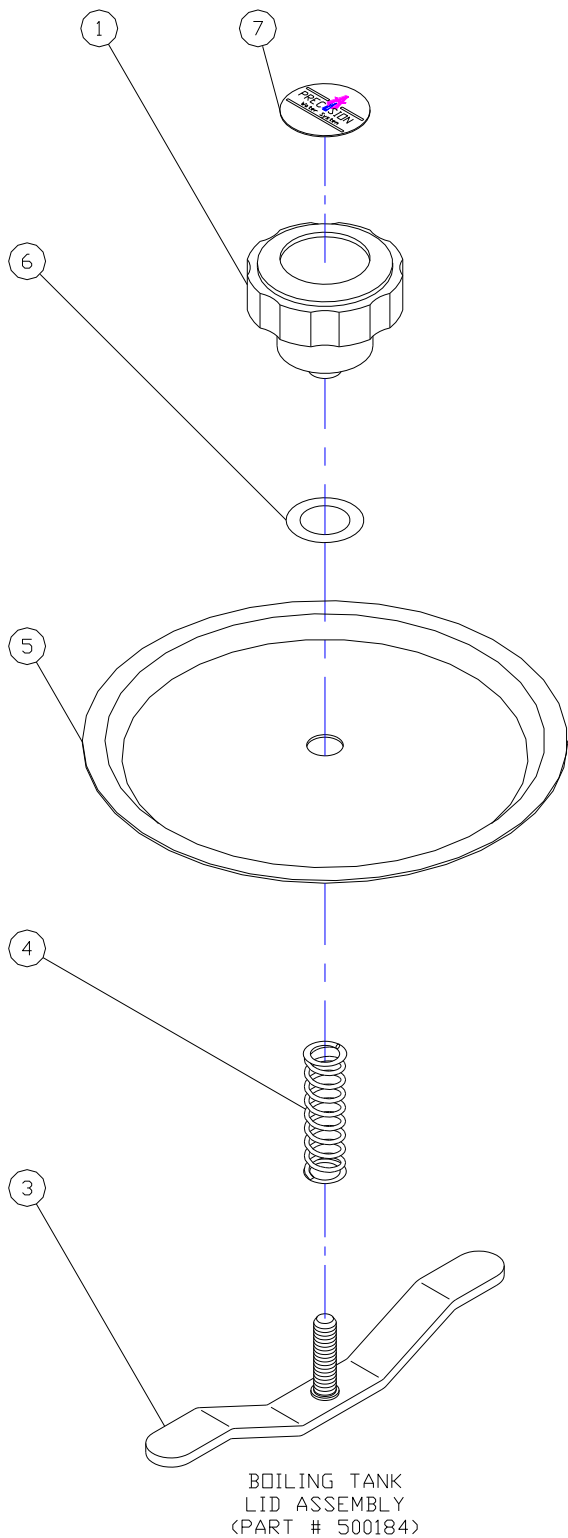
094074, Exploded Parts List

Boiling Tank & Holding Tank Lids Assemblies

Item #	Part #	Description	Qty
1	080053	Knob, Black Phenolic, 1/4"-20	2
2	500119	Lid, Holding Tank, Disc, SS, 5.5"	1
3	500115	Tee Bar, Studded, 5.5"	2
4	080058	Spring, Boiling Tank, Lid, SS	1
5	500118	Lid, Boiling Tank, Disc, SS, 5.5"	1
6	080064	O-Ring, Lid Knob, Buna 112	1
7	080106	Inlay, Knob, PWS	2

094074, Exploded Parts List

Boiling & Holding Tank Lids Assemblies, PWS



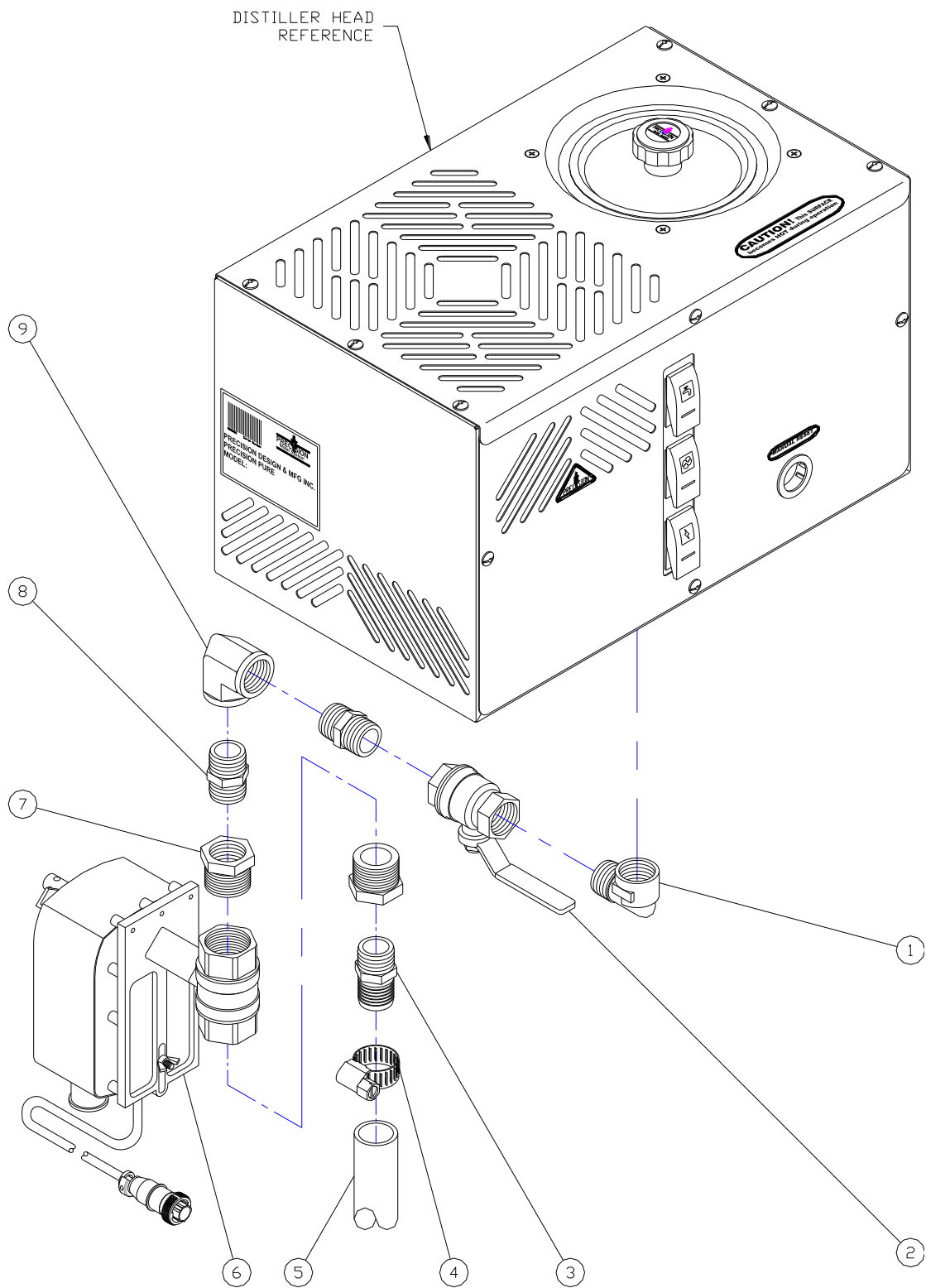
094071, Exploded Parts List

Automatic Electric Drain Assembly, AED-1

Item #	Part #	Description	Qty
1	030016	Elbow, 90 Degree, 3/4"FPT X 3/4"MPT	1
2	030009	Valve, Ball, 3/4"FPT, Both Ends	1
3	030015	Coupler, 3/4"MPT X 1"HB	1
4	080121	Clamp, Gear, 1-1/4"	1
5	052005	Tubing, 1" X 1-1/4"	4'
6	500448	Motorized Ball Valve, w/Cord, 115V	1
	500452	Motorized Ball Valve, w/Cord, 230V	1
7	030031	Reducer, 1"MPT X 3/4"FPT	2
8	030017	Nipple, Close, 3/4"MPT	2
9	030018	Elbow, 90 Degree, 3/4FPT	1
10	080120	Decal, Sht, PWS, Distillers	1

094071, Exploded Parts List

Automatic Electric Drain Assembly, AED-1



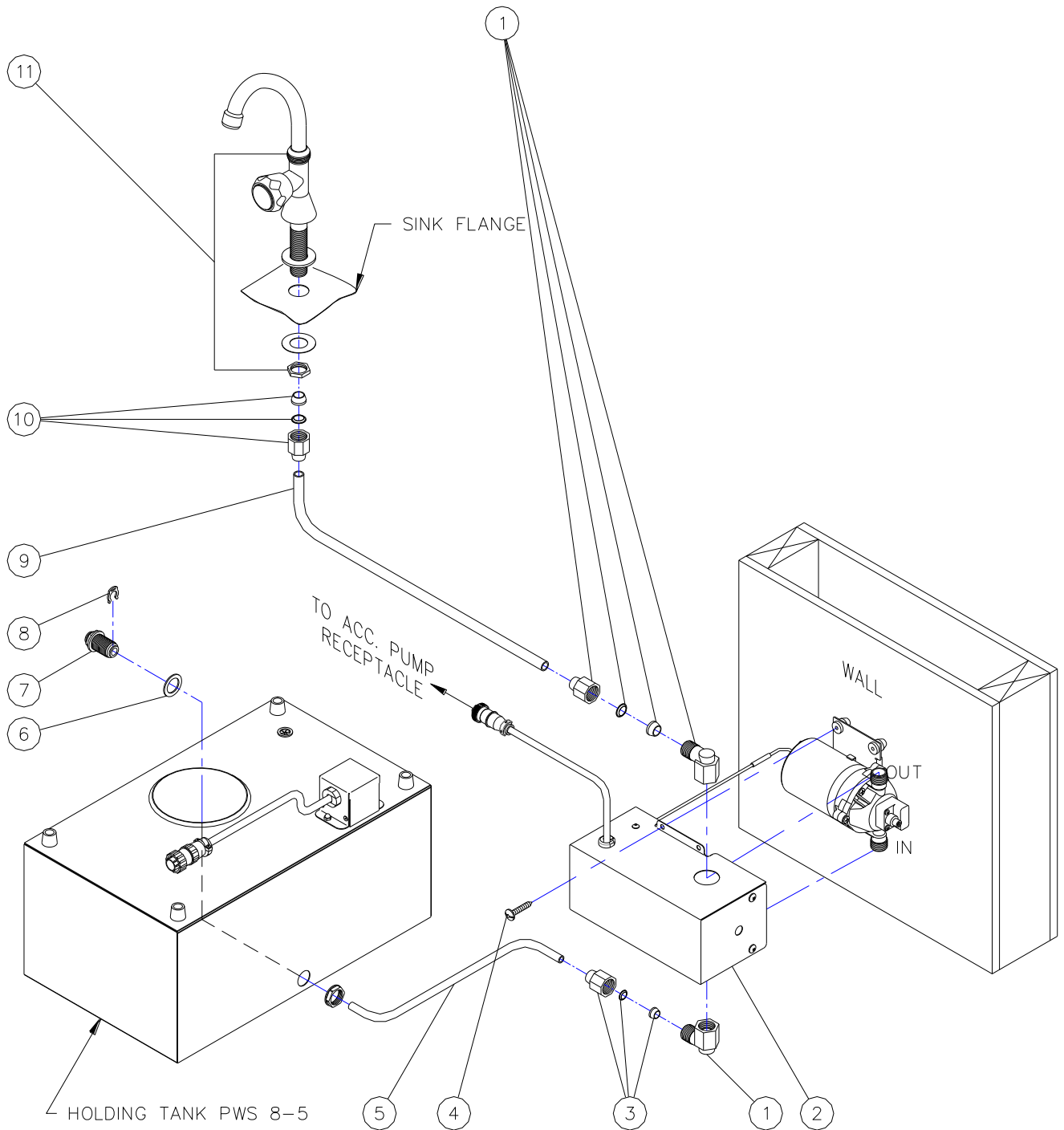
094108, Exploded Parts List

Automatic Pump Assembly, APK-2

Item #	Part #	Description	Qty
1	034002	Elbow, 90 Degree, ½" FPT X ½" OD Tube	2
2	500358	Pump Assembly, W/Cord, 1.4GPM, 120V, 2P	1
3	034004	Nut/Cone/Ring Set, 3/8" OD	1
4	010008	Screw, Sheet Metal, Plated, #10-12 X 1"	4
5	052007	Tubing, LDPE, 3/8" X ¼"	4'
6	080148	Gasket Washer, 1/16" Silicone	1
7	034011	Bulkhead, 3/8" JG	1
8	034021	Locking Clip, 3/8", JG	1
9	052001	Tubing, LDPE, 1/2" OD x 3/8" ID	25'
10	034003	Nut/Cone/Ring Set, 1/2" OD Tube	1

094108, Exploded Parts List

Automatic Pump Assembly, APK-2



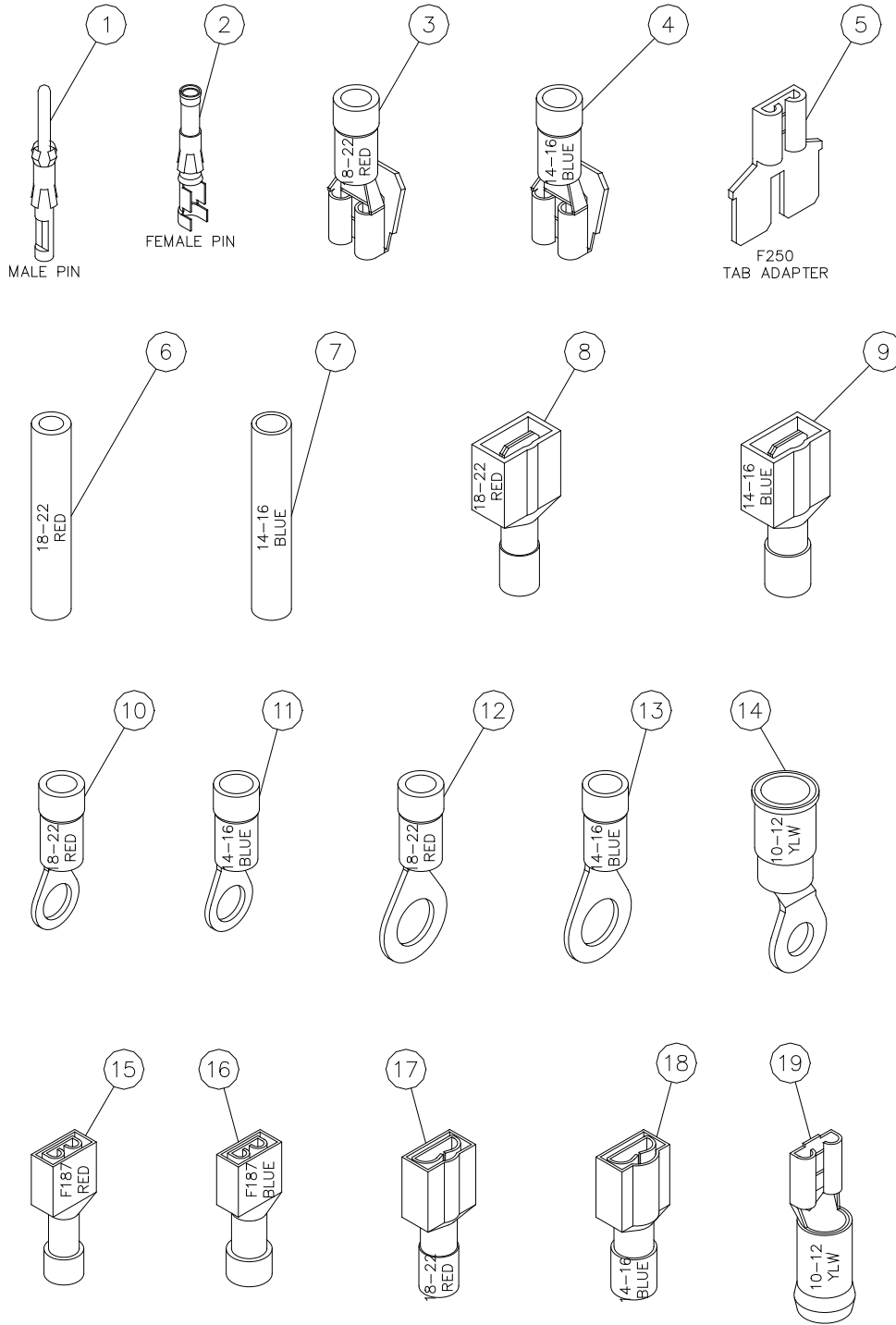
094109, Exploded Parts List

Electrical Terminals

Item #	Part #	Description
1	060016	Pin, Male, Circular
2	060017	Pin, Female, Circular
3	066014	Receptacle, Pigg, F250, #18-22 AWG, Red
4	066004	Receptacle, Pigg, F250, #14-16 AWG, Blue
5	066013	Tab Adapter, F250
6	066006	Butt Splice, #18-22 AWG, Red
7	066005	Butt Splice, #14-16 AWG, Blue
8	066012	Tab, 250, #18-22 AWG, Red
9	066011	Tab, 250, #14-16 AWG, Blue
10	066008	Ring, #10, #18-22 AWG, Red
11	066007	Ring, #10, #14-16 AWG, Blue
12	066010	Ring, ¼", #18-22 AWG, Red
13	066009	Ring, ¼", #14-16 AWG, Blue
14	066016	Ring, #10, #10-12 AWG, Yellow
15	066003	Receptacle, F187, #18-22 AWG, Red
16	066001	Receptacle, F187, #14-16 AWG, Blue
17	066002	Receptacle, F250, #18-22 AWG, Red
18	066000	Receptacle, F250, #14-16 AWG, Blue
19	066015	Receptacle, F250, #10-12 AWG, Yellow

094109, Exploded Parts List

Electrical Terminals



Wiring List - PRECISION PURE 8-5/8-8 (8GPD AUTO) -120V PART # 500247-S18

No.	Part#	Color	Ga	Length	From Conn.	SERIES 18 To Conn.	From Location	To Location
1	500232	GRN	16	3"	#10RING #14-#16	POWER CORD	GROUND	POWER CORD
2	500232	BLK	16	14.5"	F250 #14-#16	POWER CORD	POWER SWITCH #2	POWER CORD
3	500232	WHT	16	14.5"	#10RING #14-#16	POWER CORD	RESET SWITCH #4	POWER CORD
4	500233	BLK	18	10"	PIGG#18-#22&F250#18-#22	FAN MOTOR (ORG/BLU)	HEATER RELAY #4	FAN MOTOR
5	500233	BLK	18	11"	F250 #18-#22&PIGG#18-#22	FAN MOTOR (YLW/WHT)	FAN SWITCH #2	FAN MOTOR
6	095182	GRN	16	6"	FPIN	#10RING #14-#16	4 PIN RECEPTACLE #4 PUMP	GROUND
7	095182	GRN	16	6"	FPIN	#10RING #14-#16	4 PIN RECEPTACLE #1 AUTO DRAIN	GROUND
8								
9	095001	BLK	16	7"	#10RING #14-#16	F187 #14-#16	RESET SWITCH #1	Lower Microswitch COM
10	095000	GRN	16	20"	PIGG #14-#16	F250 #14-#16	HEATER RELAY "B"	SOLENOID VALVE A
11	095030	BLK	16	19"	F187 #14-#16	F250 #14-#16	Upper Microswitch COM	SOLENOID VALVE B
12	095183	BLK	16	4.5"	FPIN	F250 #14-#16	4 PIN RECEPTACLE #2 PUMP	FUSE SIDE
13	095184	WHT	16	21"	FPIN	#10RING #14-#16	4 PIN RECEPTACLE #3 PUMP	RESET SWITCH #3
14	095002	ORG	16	16"	#10RING #14-#16	FPIN	RESET SWITCH #3	HOLDING TANK RECEPTACLE#1
15	095003	BLU	16	16"	F250 #14-#16	FPIN	HEATER RELAY #6	HOLDING TANK RECEPTACLE#2
16	095004	YLW	16	7"	PIGG #14-#16	FPIN	SOLENOID VALVE A	HOLDING TANK RECEPTACLE#3
17	095005	RED	16	19"	F250 #14-#16	FPIN	PUMP RELAY "B"	HOLDING TANK RECEPTACLE#4
18	095006	RED	16	8"	F250 #14-#16	#10RING #14-#16	POWER SWITCH #3	RESET SWITCH #2
19	095185	BLK	16	17"	FPIN	PIGG #14-#16	4 PIN RECEPTACLE #2 AUTO DRAIN	WATER SWITCH #7
20	095186	WHT	16	17"	FPIN	#10RING #14-#16	4 PIN RECEPTACLE #3 AUTO DRAIN	RESET SWITCH #1
21	095007	WHT	16	4"	#10RING #14-#16	#10RING #14-#16	RESET SWITCH #1	HEATING ELEMENT "A"
22	095008	YLW	16	13"	F250 #14-#16	#10RING #14-#16	HEATER RELAY #4	HEATING ELEMENT "B"
23	095009	BRN	16	7"	F250 #14-#16	PIGG #14-#16	PUMP RELAY "A"	POWER SWITCH #2
24	095010	WHT	16	3"	PIGG#14-#16	F250 #14-#16	PUMP RELAY #6	PUMP RELAY "A"
25	095011	GRN	16	19"	F250 #14-#16	F250 #14-#16	PUMP RELAY #9	FUSE END
26	095010	WHT	16	3"	PIGG#14-#16	F250 #14-#16	HEATER RELAY "B"	HEATER RELAY #9
27	095012	BRN	16	12"	F250 #14-#16	#10RING #14-#16	HEATER RELAY #7	RESET SWITCH #3
28	095013	ORG	16	9"	F250 #14-#16	#10RING #14-#16	FAN SWITCH #3	RESET SWITCH #1
29	095014	RED	16	11"	#10RING #14-#16	F250 #14-#16	HEATING ELEMENT "B"	POWER SWITCH #7
30	095010	WHT	16	3"	F250 #14-#16	PIGG #14-#16	FAN SWITCH #6	POWER SWITCH #7
31	095010	WHT	16	3"	F250 #14-#16	PIGG #14-#16	FAN SWITCH #7	FAN SWITCH #2
32	095015	BRN	16	13"	F250 #14-#16	#10RING #14-#16	FAN SWITCH #8	RESET SWITCH #4
33	095016	BLU	16	11"	F250 #14-#16	#10RING #14-#16	POWER SWITCH #8	RESET SWITCH #4
34	095010	WHT	16	3"	F250 #14-#16	PIGG #14-#16	POWER SWITCH #6	POWER SWITCH #3
35	095017	BLU	16	10"	F250 #14-#16	F250 #14-#16	HEATER RELAY #9	WATER SWITCH #7
36	095018	GRN	16	14"	F250 #14-#16	#10RING #14-#16	WATER SWITCH #8	RESET SWITCH #4
37	095019	BRN	16	21"	F250 #14-#16	PIGG #14-#16	WATER SWITCH #6	SOLENOID VALVE B
38	095020	YLW	16	5"	F250 #14-#16	PIGG #14-#16	WATER SWITCH #2	FAN SWITCH #3
39	095021	GRN	16	13"	F187 #14-#16	F250 #14-#16	Lower Microswitch NC	HEATER RELAY "A"
40	095022	ORG	16	14"	F187 #14-#16	F250 #14-#16	Upper Microswitch NC	WATER SWITCH #3

